



Poly Suga®Mulse D6

100% Bio-based Emulsifier

INCI NAME Sorbitan Oleate Decylglucoside Crosspolymer
CAS NUMBER 1443994-56-6
LISTINGS TSCA (US), REACH (EU) Polymer Exempt



Now
**100%
Natural
Carbon
Biobased**

Poly Suga®Mulse D6 is a PEG-free, nonionic emulsifier made from 100% bio-based raw materials. It is mostly hydrophilic, dispersible in water, and soluble in varying degrees in organic liquids. Poly Suga®Mulse D6 is used for oil-in-water (O/W) emulsification and dispersion of fragrances and all types of oils. It is compatible with nonionic, cationic and anionic ingredients and is effective in systems with relatively high levels of electrolyte, acid, or base. Poly Suga®Mulse D6 may also be used as a primary or co-emulsifier in the formulation of creams and lotions. Poly Suga®Mulse D6 is a clear yellow liquid with a mild odor.

APPLICATIONS

- Deodorants
- Skin care formulations
- Hair care products

BENEFITS

- 1,4-Dioxane free, PEG-free, and no ethylene oxide
- 100% Biobased Carbon
- Emulsifies a wide range of lipophilic substances, vegetable oils and emollient esters
- Readily dispersible in water
- Minimal impact on color and odor in final formulation
- **Extremely mild** in formulation



TYPICAL PROPERTIES

Appearance, 25°C	Clear Liquid
pH (10% aqueous)	7.0
Solids, % (1g, 2 hrs.)	62.0
NaCl, %	4.5
Color, Gardner '98	6
HLB	8 - 10



EYE / SKIN SENSITIVITY

Eye Irritation

HET-CAM - Hen's Egg Test Chorioallantoic Membrane Test

- Practically no ocular irritation potential in vivo, score of **0.25**

Acute Skin Irritation

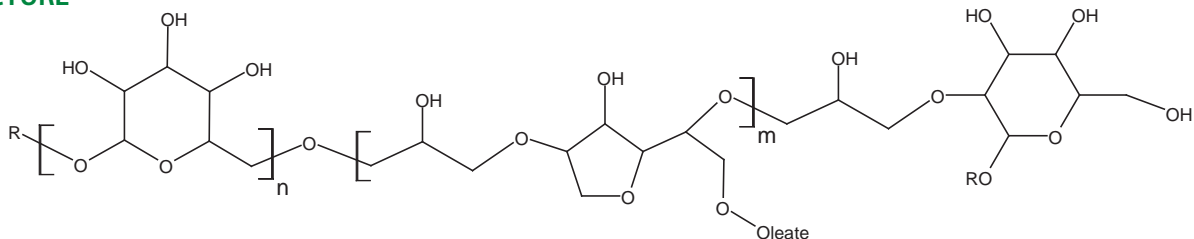
48 and 72 Hour Occlusive skin patch test on human volunteers - 53 Test Subjects

- 53/53 showed no visible skin reaction (**0**)
- No potential for dermal irritation

BIODEGRADABILITY

Poly Suga®Mulse D6 is readily biodegradable.

STRUCTURE



FORMULATING

- Mid-range HLB emulsifier (HLB 8-10)
- Ideal for emulsifying vegetable oils and emollient esters such as Ethylhexyl Palmitate and Isopropyl Myristate
- Homogenization recommended for optimum emulsification
- Additional emulsion stabilizers/structurants may be used for best stability



STORAGE / HANDLING

It is recommended that Poly Suga®Mulse D6 be stored in sealed containers at temperatures not exceeding 120°F (49°C). Poly Suga®Mulse D6 is shipped in 55 gallon open-head poly drums (net weight 450 lb/204 kg). Typical shelf life is 12 months from date of manufacture. Safety Data Sheets may be found at www.colonialchem.com.

ADDITIONAL LISTINGS



NPA Certified Ingredient
USDA Biopreferred Product
★ GreenStar™ Rating of **10.0**

FORMULATION *Natural Body Lotion*

INGREDIENT	%
A Water	qs to 100.00
A Cetyl Hydroxyethylcellulose	0.25
A Poly Suga®Mulse D6	4.00
A Cola®Fax CPE-K	1.00
A Glycerin	2.00
B Ethylhexyl Palmitate	3.00
B Isopropyl Palmitate	6.00
B Argan Oil	3.00
B Cetyl Alcohol	4.00
C Diheptyl Succinate and Capryloyl Glycerin/Sebacic Acid Copolymer	2.00
C Preservative	qs
C Fragrance	qs

Procedure:

1. In primary vessel, combine Water and Cetyl Hydroxyethylcellulose. Hydrate according to manufacturer instructions.
2. Add remaining phase A ingredients. Heat to 70°C.
3. In a side vessel, combine phase B ingredients. Heat to 70°C.
4. Once both phases are homogeneous and at temperature, add B to A slowly with good mixing.
5. Slowly cool to 50°C and add phase C ingredients.
6. Homogenize and fill containers.

Typical Properties:

pH	6.0
Viscosity	50,000 cps



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Natural Surfactants